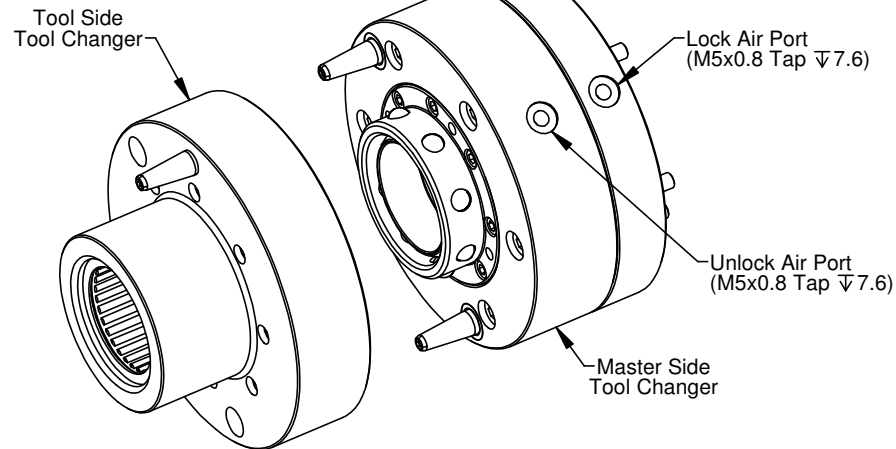
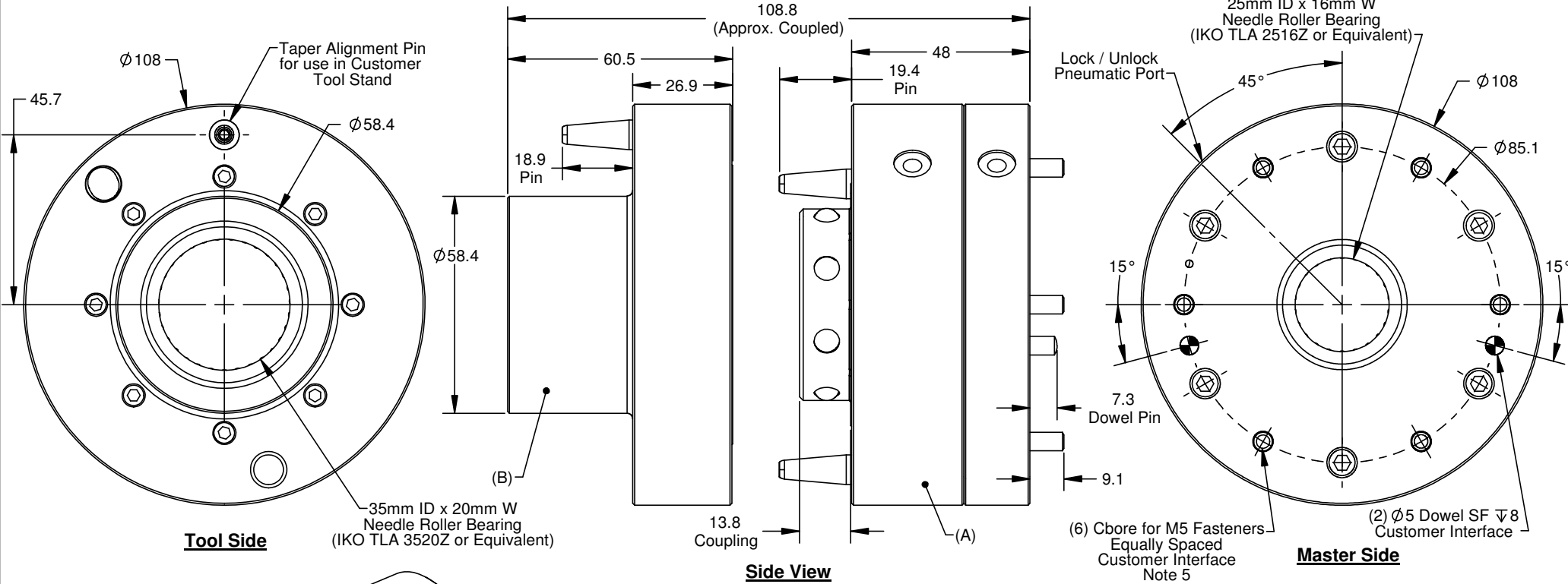


Part Numbers Shown:

(A) 9120-047M

(B) 9120-047T

Rev.	Description	Initiator	Date
01	Initial Drawing	KRZ	04/25/11



Notes:

- Design is subject to change.
- Tool Changer housings are hard coat anodized aluminum (black).
- Alignment pins and bushings are hardened steel.
- Tool Changer locking components are 440C Stainless Steel.
- Master mounting hardware provided. Apply Loctite 242 to mounting fasteners and torque to 52 in-lbs.

NOTES: UNLESS OTHERWISE SPECIFIED.

DO NOT SCALE DRAWING. ALL DIMENSIONS ARE IN MILLIMETERS.



3rd ANGLE PROJECTION



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DRAWN BY: K. Zachary 04/25/11	TITLE
CHECKED BY: D. Norton 04/26/11	QC-47 Thru Hole Tool Changer
PROJECT # 110114-1 SHEET 1 OF 1	SCALE 1:1
	SIZE B
	DRAWING NUMBER 9630-20-047
	REVISION 01